

CONTRACT C WORKSHEET

PRON P30SJPX3 AMC 1 AMSC G ATC SAAJO

TDP 12524487 TDPL DATE 10/19/99

NSN 3040013003156 NOMENCLATURE LINK STRIPPER, AFT LOWER

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12524487	MIL-P-116	MIL-STD-2073-1C
12524487	FINISH 5.4.1	AMS-QQ-P-35
	MIL-STD-6666	ASTM E1417

[illegible]

For QAR 12524487 Pg. 1, PART i under STANDARDS add MIL-STD-1916.
Pg. 2 for MINOR Defect 202 changes as follows:

FROM: 202 M6 X 1-6H THD (2 PL) 1 G7 GO NO-GO THD GAGE
TO: 202 M6 X 1-6H THD (2 PL) 1 G7
PITCH DIAMETER SMTE
MINOR DIAMETER SMTE

Pg. 3 for MINOR Defect 209 change as follows:

FROM: 209 M6 X 1-6H THD THRU 1 A2 GO NO-GO THRD GAGE
TO: 209 M6 X 1-6H THD THRU 1 A2
PITCH DIAMETER SMTE
MINOR DIAMETER SMTE

For MINOR 211 change as follows:

FROM: 211 M6 X 1-6H THREAD 1 A6 GO NO-GO THRD GAGE ge
TO: 211 M6 X 1-6H THREAD 1 A6
PITCH DIAMETER SMTE

Pg. 5, PART II, TABLE I under MINOR Defects add 208 as follows:

208 WORKMANSHIP (SEE MIL-W-13855)

VISUAL

Pg. 7 Under PART III-CERTIFICATION REQUIREMENTS delete "(STA FORM 4453 PARA 3.5 APPLIES)" and add "The Certification Provisions of MIL-W-13855 for Certification of Conformance (COC) and Certificates of Test Reports (CTR) shall apply.

"The following Government Acceptance Inspection Equipment (AIE) designs drawings, cited elsewhere in the technical data, are appropriate for use during performance of this contract to inspect the applicable characteristics

- o All AIE designs specified for critical Characteristics/Defects

- o Other -Lists by citing individual drawing numbers or equipment list(s).

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: CONNECTING LINK
TO CONTRACT/PR: P30SJPK3

1. SEQUENCE NUMBER	14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM		
3. SUBTITLE		
4. DATA ITEM NUMBER		
5. CONTRACT REFERENCE		
6. TECHNICAL OFFICE	7. DD 8. APP 9. DIST STATEMENT	
	250 CODE REQUIRED	
10. FREQUENCY	11. AS OF DATE	15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS		

1. A001	14. AMSTA-AR-CCL-F (ECALS)	/ /
2. CONFIGURATION CHANGE CONTROL*		/ /
3. ENGINEERING ACTIONS		
4. DI-CMAN-81554		
5. SECTION C		
6. AMSTA-AR-ES	7. NO 8. - 9. **	
10. ASREQ	11. ---	15. TOTAL 0/ 0/ 0
12. ASREQ	13. ASREQ	

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET **DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626 LEES@PICA.ARMY.MIL.

1. A002	14. AMSTA-AR-QAC (D)	(1) / 1/
2. SPECIAL INSPECTION EQUIPMENT DESCRIPTIVE DOC.		/ /
3. AIE DESIGN DOCUMENTATION	QAR	/ /
	CO (LT ONLY)	/ /
4. DI-QCIC-81006*	AMSTA-AR-QAW-C (LT ONLY) (R)	(2) / /
5. SECTION E		/ /
6. AMSTA-AR-QA	7. XX 8. A 9. N/A	
10. ONE/R	11. N/A	15. TOTAL 0/ 1/ 0
12. **	13. WHEN REV.	

16. REMARKS
* BLOCK 4: DO NOT ADDRESS PARAGRAPHS 10.1, 10.2, 10.4.1(f) AND 10.4.2. IGNORE ALL REFERENCE TO THE WORD "SPECIAL" IN DID. SUBMIT FOR ALL CRITICAL, SPECIAL AND MAJOR CHARACTERISTICS IN SPECIFICATION OR QAP. ** BLOCK 12: SUBMIT 30 DAYS PRIOR TO FA, OR PRODUCTION, IF FA IS WAIVED. THE GOVERNMENT WILL RESPOND WITHIN 30 DAYS OF RECEIPT OF ORIGINALS AND REVISIONS. REVISIONS ARE TO BE SUBMITTED WITHIN 10 DAYS OF RECEIPT OF GOVERNMENT RESPONSE. IF DOCUMENTATION WAS APPROVED ON PRIOR CONTRACT AND NO CHANGES WERE MADE, SUBMIT

ONLY EVIDENCE OF PRIOR APPROVALS.
email: (1)aie-qac@pica.army.mil (2)amsta-ar-qa-cdrl@ria-emh2.army.mil
Text:Microsoft Office 97
Drawings:AutoCAD-Release 14(Expressed mailed hard copies will be accepted)
Files may be compressed using ZIP program.
WARNING: Large packages may cause delays in delivery using mail internet.
Email subject line must contain end item nomenclature.

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 08/03/2000

DOCUMENT SUMMARY LIST

Item: CONNECTING LINK
NSN: 3040-01-300-3156
Control Number/PRON: P30SJPX3

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY O - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-2549 Table DIP 4-1	Configuration Management Data Interface	30 Jun 97 Cat 2
1b. DI-CMAN-81554 (seq A001)	Configuration Change Control Data Information Packet	30 Jun 97 Cat 2
2. ANSI/ISO/ASQC Q9002 or equivalent	Model for Quality Assurance in Production, Installation & Servicing	18 Jul 94
3a. NCSL Z540-1 (ES7010)	General Requirements for Calibration Laboratories and Measuring and Test Equipment OR	30 Aug 94
ISO 10012-1 (ES7010)	Quality Assurance Requirements for Measuring Equipment, Part 1: Metrological Confirmation System	1992
3b. DI-QCIC-81006 (DD Form 1423)	Special Inspection Equipment Descriptive Documentation	11 Sep 89 Cat 1

LIST OF ADDRESSES

Commander

U.S. Army Industrial Operations Command

ATTN: AMSIO-_____ (see block 14 of DD Form 1423 for symbols that apply)

Rock Island, IL 61299-6000

Commander

U.S. Army Tank-automotive and Armament Command

ATTN: AMSTA-_____ (see block 14 of DD Form 1423 for symbols that apply)

Rock Island, IL 61299-8630

Director

U.S. Army, Armament, Research, Development & Engineering Center

ATTN: AMSTA-AR-_____*(R) (see block 14 of DD Form 1423 for symbols that apply)

Rock Island, IL 61299-7300

Commander

U.S. Army, Armament, Research, Development & Engineering Center

ATTN: AMSTA-AR-_____*(D) (see block 14 of DD Form 1423 for symbols that apply)

Picatinny Arsenal, NJ 07806-5000

*When letter in parentheses at end of office symbol is a (R), use Rock Island address;
when it is a (D), use Picatinny Arsenal address.

EMAIL addresses:

AMSTA-AR-QAA(D) aie-qaa@pica.army.mil

AMSTA-AR-QAC(D) aie-qac@pica.army.mil

AMSTA-AR-QAT(D) aie-qat@pica.army.mil

AMSTA-AR-QA__(R) amsta-ar-qa-cdr1@ria.army.mil

attach 004

INITIAL PRODUCT INSPECTION (IPI)

An IPI shall be performed consisting of, "First Piece Inspection", of three (3) units taken from the Initial Production Lot. Notify the ARDEC POC at least five working days prior to the start of the IPI (ARDEC representative may witness the IPI). An inspection of all dimensions must be accomplished and documented with actual measurement (check mark will not be accepted unless a calibrated gage is used, and the check mark indicates compliance with this measurement). All required certifications shall be obtained which verify compliance to the requirements. All required testing must be performed. Review and approval of the required data must be coordinated with the on-site Government Quality Assurance Representative (QAR). A letter/email will then be forwarded to the ARDEC POC, Ms. Marlys Klindt klindtm@ria.army.mil, ARDEC, ATTN: AMSTA-AR-QAW-C(R)/Ms. Marlys Klindt, Rock Island, IL 61299, with a copy furnished to the ACALA PCO, _____, with a concurrence line for the DCMC QAR once the IPI has satisfactorily been completed. This letter/email will also identify serial numbers of the parts inspected. Ms. Marlys Klindt shall be notified immediately should the contractor make any production process changes including vendor/supplier changes after the initial IPI. An ADDITIONAL IPI shall be performed whenever a CHANGE is made to the production process that may effect quality such as: tooling change, ECP or new vendor part is utilized. IPI's for additional production process changes shall identify by serial number when the new process will be cut into production units. THE APPROVAL PROCESS FOR ADDITIONAL IPI'S SHALL BE THE SAME AS APPROVAL FOR THE INITIAL IPT.

Attachments 005